

# MEET JOY.

**Joy Anderson is a magician.** How else can you explain the remarkable way she turns clusters of grapes into some of America's most exquisite wines? It's part art, part science, part love. When Joy started as a winemaker 20 years ago, Washington had a small, burgeoning industry with just a few growers and wineries spread out across the rolling hills of sagebrush. Today, Washington is the nation's second largest producer of premium table wines with over 200 wineries and 300 wine grape growers. Joy believes in making wine to bring out the subtle, elegant flavors of each grape varietal—a simple style made possible by the wonderfully high-quality grapes grown here. Thanks to skilled people like Joy, Washington has joined France, California and Italy as one of the world's premier wine-growing regions, with walls of first-place ribbons to prove it. So the next time you pour a glass of velvety Merlot, buttery Chardonnay, or a Bordeaux-style blend, remember Joy and the art, science and love she gives to the vineyards she calls home. She's a part of the Heart of Washington.

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